Reccomended Spare/Replacement Parts for Your Machine

Customer Name	PIA Automation Canada, Inc
Job Number	FC-25-23179
Part Name	Bushing

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Drive Unit Parts			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-18-316	3/16" Springs for 21" Drive Unit	7	
SP-18-18	1/8" Springs for 21" Drive Unit	1	
#24	Rubber Isolation Feet for Drive Unit	4	
Hopper Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	4	
Inline Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	4	
SP-IN-332	3/32" Springs for Inline Driver	1	

Control Box Components		
121-000-2005	Rodix FC-205 Plus Controller for Bowl, Inline, and Hopper	3
1734-AENT	POINT I/O EtherNet/IP Adapter	1
1734-IB8	8-Point 24VDC Digital Input Module	1
1734-0B8	8-Point 24VDC Digital Output Module	1
3025570000	Weidmuller Switch-Mode Power Supply, 120W 24V 5A	1
8921030000	Weidmuller 24V Relay, 4CO	1
1122750000	Weidmuller 12V Relay, 1CO	2
1123480000	Weidmuller 12V Relay, 2CO	1
B1N1C3	Noark Electric 3A Circuit Breaker	2
EX9IL2N3	Noark Electric 22mm Green Pilot Light	1
EX9PBD23	Noark Electric 22mm Selector Switch	3
194U-A30-1753	30A Rotary Disconnect Switch	1
194R-PY	Red/Yellow Disconnect Handle	1
194R-S1	Disconnect Shaft Extension	1
Sensors and Cables		
FU-R77TZ	Keyence Thru-Beam Sensor	1
FS-N41C	Keyence Main Unit Amplifier	1
ER-NH100	Keyence Sensor Head for Dead Nest Part Present	1
ER-N11C	Keyence Main Amplifier Unit for ER-NH100	1
OP73864	Keyence Cordset for Amplifier	2
Q4XTBLAF500Q8	Banner Q4X Series Sensor for Bowl Level	1
RKT4-225/5M	Lumberg Cordset for Q4X	1

Other

M100-34-6	Machine Leveling Feet	4
RD-9-2.75	Rubber Dome, 9" Diameter, 2.75" Tall	1